

TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Page</u>
CHAPTER 4 REACTOR		4.1-1
4.1 Summary Description.....		4.1-1
4.1.1 Principal Design Requirements.....		4.1-4
4.1.2 Combined License Information.....		4.1-5
4.1.3 References.....		4.1-5
4.2 Fuel System Design.....		4.2-1
4.2.1 Design Basis		4.2-2
4.2.1.1 Cladding		4.2-2
4.2.1.2 Fuel Material		4.2-4
4.2.1.3 Fuel Rod Performance		4.2-4
4.2.1.4 Spacer Grids		4.2-5
4.2.1.5 Fuel Assembly Structural Design		4.2-5
4.2.1.6 In-core Control Components		4.2-7
4.2.1.7 Surveillance Program		4.2-8
4.2.2 Description and Design Drawings.....		4.2-8
4.2.2.1 Fuel Rods		4.2-9
4.2.2.2 Fuel Assembly Structure		4.2-11
4.2.2.3 In-core Control Components		4.2-15
4.2.3 Design Evaluation.....		4.2-19
4.2.3.1 Cladding		4.2-20
4.2.3.2 Fuel Materials Considerations		4.2-22
4.2.3.3 Fuel Rod Performance		4.2-22
4.2.3.4 Spacer Grids		4.2-27
4.2.3.5 Fuel Assembly.....		4.2-27
4.2.3.6 Reactivity Control Assemblies and Burnable Absorber Rods.....		4.2-29
4.2.4 Testing and Inspection Plan		4.2-31
4.2.4.1 Quality Assurance Program.....		4.2-31
4.2.4.2 Quality Control.....		4.2-31
4.2.4.3 Letdown Radiation Monitoring		4.2-33
4.2.4.4 In-core Control Component Testing and Inspection.....		4.2-33
4.2.4.5 Tests and Inspections by Others		4.2-34
4.2.4.6 Inservice Surveillance.....		4.2-34
4.2.4.7 Onsite Inspection		4.2-35
4.2.5 Combined License Information.....		4.2-35
4.2.6 References.....		4.2-35
4.3 Nuclear Design.....		4.3-1
4.3.1 Design Basis		4.3-1
4.3.1.1 Fuel Burnup.....		4.3-2
4.3.1.2 Negative Reactivity Feedbacks (Reactivity Coefficients).....		4.3-2
4.3.1.3 Control of Power Distribution		4.3-3
4.3.1.4 Maximum Controlled Reactivity Insertion Rate		4.3-4

TABLE OF CONTENTS (Cont.)

<u>Section</u>	<u>Title</u>	<u>Page</u>
	4.3.1.5 Shutdown Margins	4.3-4
	4.3.1.6 Stability	4.3-5
	4.3.1.7 Anticipated Transients Without Scram (ATWS).....	4.3-6
4.3.2	Description.....	4.3-7
	4.3.2.1 Nuclear Design Description.....	4.3-7
	4.3.2.2 Power Distribution	4.3-8
	4.3.2.3 Reactivity Coefficients	4.3-19
	4.3.2.4 Control Requirements.....	4.3-22
	4.3.2.5 Control Rod Patterns and Reactivity Worth	4.3-28
	4.3.2.6 Criticality of the Reactor During Refueling.....	4.3-29
	4.3.2.7 Stability	4.3-31
	4.3.2.8 Vessel Irradiation.....	4.3-35
4.3.3	Analytical Methods	4.3-35
	4.3.3.1 Fuel Temperature (Doppler) Calculations	4.3-36
	4.3.3.2 Macroscopic Group Constants.....	4.3-36
	4.3.3.3 Spatial Few-Group Diffusion Calculations.....	4.3-38
4.3.4	Combined License Information.....	4.3-39
4.3.5	References.....	4.3-39
4.4	Thermal and Hydraulic Design	4.4-1
4.4.1	Design Basis	4.4-1
	4.4.1.1 Departure from Nucleate Boiling Design Basis.....	4.4-1
	4.4.1.2 Fuel Temperature Design Basis.....	4.4-2
	4.4.1.3 Core Flow Design Basis	4.4-3
	4.4.1.4 Hydrodynamic Stability Design Basis	4.4-3
	4.4.1.5 Other Considerations	4.4-3
4.4.2	Description of Thermal and Hydraulic Design of the Reactor Core.....	4.4-4
	4.4.2.1 Summary Comparison	4.4-4
	4.4.2.2 Critical Heat Flux Ratio or DNBR and Mixing Technology.....	4.4-4
	4.4.2.3 Linear Heat Generation Rate	4.4-10
	4.4.2.4 Void Fraction Distribution	4.4-10
	4.4.2.5 Core Coolant Flow Distribution	4.4-10
	4.4.2.6 Core Pressure Drops and Hydraulic Loads.....	4.4-10
	4.4.2.7 Correlation and Physical Data	4.4-11
	4.4.2.8 Thermal Effects of Operational Transients.....	4.4-13
	4.4.2.9 Uncertainties in Estimates	4.4-13
	4.4.2.10 Flux Tilt Considerations	4.4-15
	4.4.2.11 Fuel and Cladding Temperatures.....	4.4-16
4.4.3	Description of the Thermal and Hydraulic Design of the Reactor Coolant System.....	4.4-18
	4.4.3.1 Plant Configuration Data.....	4.4-18
	4.4.3.2 Operating Restrictions on Pumps	4.4-19

TABLE OF CONTENTS (Cont.)

<u>Section</u>	<u>Title</u>	<u>Page</u>
	4.4.3.3 Power-Flow Operating Map (Boiling Water Reactor BWR).....	4.4-19
	4.4.3.4 Temperature-Power Operating Map (PWR).....	4.4-19
	4.4.3.5 Load Following Characteristics.....	4.4-19
	4.4.3.6 Thermal and Hydraulic Characteristics Summary Table	4.4-19
4.4.4	Evaluation	4.4-19
	4.4.4.1 Critical Heat Flux	4.4-19
	4.4.4.2 Core Hydraulics.....	4.4-20
	4.4.4.3 Influence of Power Distribution	4.4-21
	4.4.4.4 Core Thermal Response	4.4-23
	4.4.4.5 Analytical Methods	4.4-23
	4.4.4.6 Hydrodynamic and Flow Power Coupled Instability	4.4-24
	4.4.4.7 Fuel Rod Behavior Effects from Coolant Flow Blockage	4.4-26
4.4.5	Testing and Verification.....	4.4-27
	4.4.5.1 Tests Prior to Initial Criticality	4.4-27
	4.4.5.2 Initial Power and Plant Operation.....	4.4-27
	4.4.5.3 Component and Fuel Inspections	4.4-28
4.4.6	Instrumentation Requirements	4.4-28
	4.4.6.1 Incore Instrumentation.....	4.4-28
	4.4.6.2 Overtemperature and Overpower ΔT Instrumentation.....	4.4-29
	4.4.6.3 Instrumentation to Limit Maximum Power Output	4.4-29
	4.4.6.4 Digital Metal Impact Monitoring System	4.4-30
4.4.7	Combined License Information.....	4.4-31
4.4.8	References.....	4.4-31
4.5	Reactor Materials	4.5-1
4.5.1	Control Rod and Drive System Structural Materials	4.5-1
	4.5.1.1 Materials Specifications	4.5-1
	4.5.1.2 Fabrication and Processing of Austenitic Stainless Steel Components.....	4.5-2
	4.5.1.3 Other Materials.....	4.5-2
	4.5.1.4 Contamination Protection and Cleaning of Austenitic Stainless Steel.....	4.5-3
4.5.2	Reactor Internal and Core Support Materials	4.5-3
	4.5.2.1 Materials Specifications	4.5-3
	4.5.2.2 Controls on Welding	4.5-3
	4.5.2.3 Nondestructive Examination of Tubular Products and Fittings	4.5-4
	4.5.2.4 Fabrication and Processing of Austenitic Stainless Steel Components	4.5-4
	4.5.2.5 Contamination Protection and Cleaning of Austenitic Stainless Steel.....	4.5-4
4.5.3	Combined License Information.....	4.5-4

TABLE OF CONTENTS (Cont.)

<u>Section</u>	<u>Title</u>	<u>Page</u>
4.6	Functional Design of Reactivity Control Systems	4.6-1
4.6.1	Information for Control Rod Drive System.....	4.6-1
4.6.2	Evaluations of the Control Rod Drive System	4.6-1
4.6.3	Testing and Verification of the Control Rod Drive System	4.6-2
4.6.4	Information for Combined Performance of Reactivity Systems.....	4.6-2
4.6.5	Evaluation of Combined Performance	4.6-3
4.6.6	Combined License Information.....	4.6-4

LIST OF TABLES

<u>Table No.</u>	<u>Title</u>	<u>Page</u>
4.1-1	Reactor Design Comparison Table (Sheets 1 – 3).....	4.1-7
4.1-2	Analytical Techniques in Core Design (Sheets 1 – 2).....	4.1-10
4.1-3	Design Loading Conditions for Reactor Core Components	4.1-12
4.3-1	Reactor Core Description (First Cycle) (Sheets 1 – 3)	4.3-44
4.3-2	Nuclear Design Parameters (First Cycle) (Sheets 1 – 2).....	4.3-47
4.3-3	Reactivity Requirements for Rod Cluster Control Assemblies.....	4.3-49
4.3-4	Benchmark Critical Experiments.....	4.3-50
4.3-5	Stability Index for Pressurized Water Reactor Cores With a 12-Foot Height.....	4.3-51
4.3-6	Typical Neutron Flux Levels ($n/cm^2/s$) at Full Power	4.3-52
4.3-7	Comparison of Measured and Calculated Doppler Defects.....	4.3-53
4.3-8	Comparison of Measured and Calculated AG-IN-CD Rod Worth	4.3-54
4.3-9	Comparison of Measured and Calculated Moderator Coefficients at HZP, BOL	4.3-55
4.4-1	Thermal and Hydraulic Comparison Table (AP1000, AP600 and a Typical Westinghouse XL Plant) (Sheets 1 – 2).....	4.4-38
4.4-2	Void Fractions at Nominal Reactor Conditions With Design Hot Channel Factors.....	4.4-40

LIST OF FIGURES

<u>Figure No.</u>	<u>Title</u>	<u>Page</u>
4.2-1	Fuel Assembly Cross-Section.....	4.2-38
4.2-2	Fuel Assembly Outline.....	4.2-39
4.2-3	Fuel Rod Schematic	4.2-41
4.2-4	Top Grid Sleeve Detail.....	4.2-42
4.2-5	Intermediate Grid to Thimble Attachment Joint.....	4.2-43
4.2-6	Intermediate Flow Mixer Grid to Thimble Attachment.....	4.2-44
4.2-7	Grid Thimble to Bottom Nozzle Joint	4.2-45
4.2-8	Rod Cluster Control and Drive Rod Assembly With Interfacing Components	4.2-46
4.2-9	Rod Cluster Control Assembly.....	4.2-47
4.2-10	Absorber Rod Detail.....	4.2-48
4.2-11	Gray Rod Cluster Assembly	4.2-49
4.2-12	Discrete Burnable Absorber Assembly	4.2-50
4.2-13	Not Used	
4.2-14	Primary Source Assembly	4.2-52
4.2-15	Secondary Source Assembly	4.2-53
4.3-1	Fuel Loading Arrangement	4.3-56
4.3-2	Typical Production and Consumption of Higher Isotopes.....	4.3-57
4.3-3	Cycle 1 Soluble Boron Concentration Versus Burnup	4.3-58
4.3-4a	Cycle 1 Assembly Burnable Absorber Patterns.....	4.3-59
4.3-4b	Cycle 1 Assembly Burnable Absorber Patterns (Sheets 1 – 2).....	4.3-60
4.3-5	Burnable Absorber, Primary, and Secondary Source Assembly Locations	4.3-62
4.3-6	Normalized Power Density Distribution Near Beginning of Life, Unrodded Core, Hot Full Power, No Xenon	4.3-63
4.3-7	Normalized Power Density Distribution Near Beginning of Life, Unrodded Core, Hot Full Power, Equilibrium Xenon.....	4.3-64
4.3-8	Normalized Power Density Distribution Near Beginning of Life, Gray Bank M0 Inserted, Hot Full Power, Equilibrium Xenon	4.3-65
4.3-9	Normalized Power Density Distribution Near Middle of Life, Unrodded Core, Hot Full Power, Equilibrium Xenon.....	4.3-66
4.3-10	Normalized Power Density Distribution Near End of Life, Unrodded Core, Hot Full Power, Equilibrium Xenon	4.3-67
4.3-11	Normalized Power Density Distribution Near End of Life, Gray Bank M0 Inserted, Hot Full Power, Equilibrium Xenon	4.3-68
4.3-12	Rodwise Power Distribution in a Typical Assembly (G-9) Near Beginning of Life Hot Full Power, Equilibrium Xenon, Unrodded Core.....	4.3-69
4.3-13	Rodwise Power Distribution in a Typical Assembly (F-8) Near End of Life Hot Full Power, Equilibrium Xenon, Unrodded Core.....	4.3-70
4.3-14	Maximum F_Q x Power versus Axial Height During Normal Operation	4.3-71
4.3-15	Typical Comparison Between Calculated and Measured Relative Fuel Assembly Power Distribution.....	4.3-72
4.3-16	Typical Calculated versus Measured Axial Power Distribution	4.3-73
4.3-17	Measured F_Q Values versus Axial Offset for Full Power Rod Configurations	4.3-74

LIST OF FIGURES (Cont.)

<u>Figure No.</u>	<u>Title</u>	<u>Page</u>
4.3-18	Typical Doppler Temperature Coefficient at BOL.....	4.3-75
4.3-19	Typical Doppler-Only Power Coefficient at BOL and EOL.....	4.3-76
4.3-20	Typical Doppler-Only Power Defect at BOL and EOL.....	4.3-77
4.3-21	Typical Moderator Temperature Coefficient at BOL, Unrodded	4.3-78
4.3-22	Typical Moderator Temperature Coefficient at EOL.....	4.3-79
4.3-23	Typical Moderator Temperature Coefficient as a Function of Boron Concentration at BOL, Unrodded	4.3-80
4.3-24	Typical Hot Full Power Temperature Coefficient versus Cycle Burnup	4.3-81
4.3-25	Typical Total Power Coefficient at BOL and EOL	4.3-82
4.3-26	Typical Total Power Defect at BOL and EOL	4.3-83
4.3-27	Rod Cluster Control Assembly Pattern.....	4.3-84
4.3-28	Typical Accidental Simultaneous Withdrawal of Two Control Banks at EOL, HZP, Moving in the Same Plane.....	4.3-85
4.3-29	Typical Design Trip Curve	4.3-86
4.3-30	Typical Normalized Rod Worth Versus Percent Insertion All Rods Inserting Less Most Reactive Stuck Rod.....	4.3-87
4.3-31	X-Y Xenon Test Thermocouple Response Quadrant Tilt Difference Versus Time	4.3-88
4.3-32	Calculated and Measured Doppler Defect and Coefficients at BOL, 2-Loop Plant, 121 Assemblies, 12-Foot Core	4.3-89
4.4-1	Thermal Diffusion Coefficient (TDC) as a Function of Reynolds Number.....	4.4-41
4.4-2	Thermal Conductivity of Uranium Dioxide (Data Corrected to 95% Theoretical Density).....	4.4-42